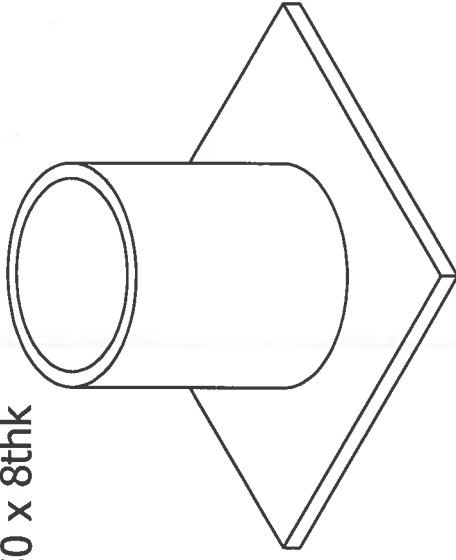
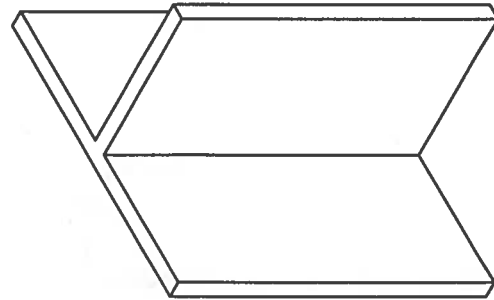


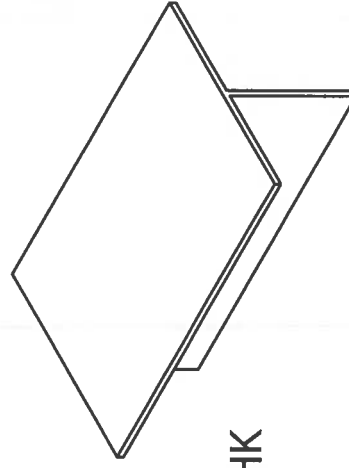
LCS
75mm NB Tube
2 Required - 100mm long
Process: TIG
Position: PC



LCS
75mm NB Tube 100mm long
Base Plate - 150 x 150 x 8thk
Process: MMA
Position: PB
Z = 6mm +2/-0



LCS
Back Plate -
150 x 150 x 8mm THK
Leg - 150 x 75 x 8mm THK
Process: MAG
Position: PF
Z = 8mm +2/-0



Stainless Steel
Back Plate -
150 x 150 x 3mm THK
Leg - 150 x 75 x 3mm THK
Process: TIG
Position: PD
Z = 3mm +2/-0

Designed by walshv	Checked by	Approved by	Date 03/06/2019	Welding Final 2020
Wales Skills Competitions				Wales Skills 2020
				Edition 1 / 1